

ESTIMATED NO OF WELDS - SYSTEM WISE - MATL WISE

SYSTEM	IBR	HMD				
		AS (P91)	AS (P22)	CS	SS	TOTAL
MAIN STEAM	IBR	574	590	0	0	1164
BOILER STARTUP STEAM	IBR	44	129	290	0	463
AUXILIARY STEAM	IBR	61	188	356	0	605
DEAERATOR PEGGING STEAM	IBR	22	170	675	0	867
EXTRACTION STEAM	IBR	0	0	3067	0	3067
BOILER FLASH TANK VENT TO DEAERATOR	IBR	0	0	432	0	432
BFP-SUCTION	IBR	0	0	952	0	952
FEED WATER	IBR	0	0	2303	0	2303
SPRAY TO AUX DEAERATOR PEGG PRDS	IBR	0	0	278	0	278
SPRAY TO BSS PRDS	NIBR	0	0	0	386	386
CONDENSATE - CS	NIBR	0	0	768	0	768
CONDENSATE - SS	NIBR	0	0	0	966	966
LP HEATER 1, 2, 3 & DEAERATOR DRAIN	NIBR	0	0	580	0	580
HP HEATE 5 & 6 DRAIN	NIBR	0	0	677	0	677
COOLING WATER	NIBR	0	0	278	0	278
AUX COOLING WATER	NIBR	0	0	348	0	348
CLOSED CIRCUIT COOLING WATER	NIBR	0	0	1837	0	1837
MISC - DRAINS	NIBR	0	0	1080	0	1080
MISC - VENTS	NIBR	0	0	146	0	146
INSTRUMENT AIR & PLANT AIR	NIBR	0	0	217	0	217
TOTAL		701	1077	14284	1352	17414